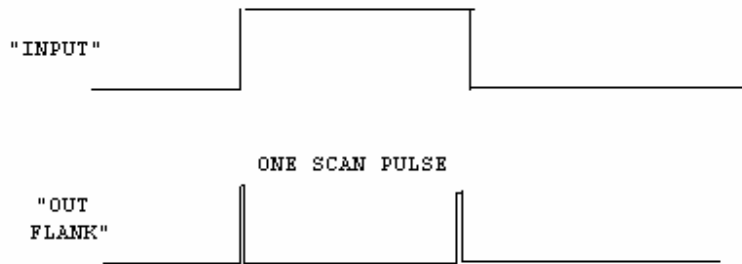
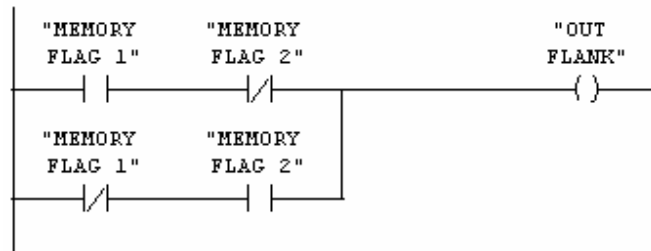




Program tip no. 1

MAKE PULSE WITH ORDINARY MEMORYFLAG



(TIP IF YOU ARE WRITING THIS PROGRAM IN A SIEMENS S7, THE MEMORYFLAG 2 CAN BE A TEMPORARY FLAG)